



Supply Chain Services International

# Career Opportunity Announcement

<b>Title: Incoming Quality Inspector</b>	<b>Shift: 3rd</b>
<b>Availability: Immediately</b>	<b>Number Available: 2</b>
<b>Location &amp; Division: East Peoria, IL AQS</b>	

**OBJECTIVE:** The Incoming Quality Auditor inspects parts being received by the customer, using proper inspection techniques and equipment. This task is also performed accurately, efficiently, and in a professional manner.

## DUTIES AND RESPONSIBILITIES

- Inspect or perform audits on incoming material, using measuring and gaging tools and visual techniques in determining conformance to engineering specifications
- Determine the method(s) and process(es) needed to measure part conformance, according to the allowed dimensional tolerances and normal gaging practices
- Document and report non-conformances to specifications using computerized quality documentation system
- Contain non-conforming parts and materials
- Sort and rework non-conforming parts and material
- Prioritize the order of short-quantity loads, and manage FIFO flow of received goods
- Complete other duties and/or responsibilities as assigned

## REQUIRED JOB SKILLS, COMPETENCIES & EXPERIENCE

- Comprehension-level knowledge and ability to interpret engineering drawings
- Comprehension-level knowledge and understanding of inspection techniques, and the selection and manipulation of measuring tools, equipment, and gages
- Demonstrated ability in interpreting engineering specifications
- Comprehension-level knowledge and ability to interpret geometrically dimensioned and tolerance engineering drawings
- Demonstrated ability in handling and maintaining precision, measuring tools, equipment, and gages
- Perform visual inspection of painted surfaces, surface defects, cleanliness, and packaging
- Operating-level proficiency using computer software programs
- Able to unpack and repackage incoming materials safely and as instructed
- Operating-level knowledge of material handling equipment, pallet jacks, and hoists
- Perform visual inspection of various types of welds
- Other duties and/or responsibilities as assigned

## REQUIRED EDUCATION

- High school diploma or equivalent
- 2 or 4-year technical degree preferred
- Previous work experience in a quality background preferred



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**A**nnouncement

### **SUPERVISORY RESPONSIBILITIES**

- This position does not include supervisory responsibilities

### **PHYSICAL DEMANDS OF WORK ENVIRONMENT**

- This position is located in an industrial/production environment, as such you may be exposed to the following:
  - Intermittent moving or lifting up to 50 pounds
  - Intermittent exposure to extreme cold, extreme heat
  - In proximity to moving, mechanical parts and machinery
  - Exposure to electrical shock and vibration
  - Exposure to noise level of industrial/production environment – Usually very loud
  - Working in close proximity to customer/client
  - Exposure to fumes, noxious odors, dusts, mists, gases and poor ventilation